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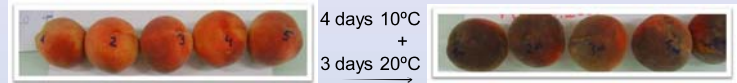
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Objectives

- To develop a new and improved procedure for classification of peaches based on computer vision for handling equipment, through
- Optical characterization of peaches by spectrometry
- Developing multispectral and hyper-spectral vision systems
- To compare and validate the discrimination power of the different systems

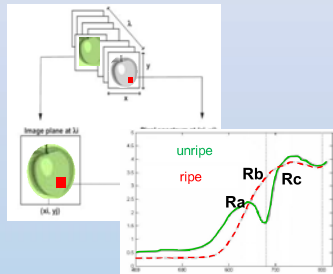
Materials

'Red soft-flesh peaches at harvest and postharvest were measured during three seasons n=910 (Minolta reflectance spectrometer, Duncan-Tech 3-CCD narrow band multispectral camera, HYSPEX VNIR (400-1000 nm,))



Methods

- Optical measurements** were locally taken centered on the equator of both sides to characterize fruits in a first phase
- Multispectral images R_{680}/R_{800} of whole fruits**
 - ✓ Non supervised classification procedure based on histograms was performed.
 - ✓ The classifications were compared with reference measurements such as Magness-Taylor firmness.
- Hyperspectral images** use the whole spectrum in each pixel (1-2 mm² per pixel) of the **whole fruit**
 - ✓ Different algorithms combining three or more wavelengths around the chlorophyll region were used for discriminating ripeness levels. Raw spectra and images were pre-treated and/or combined in various indexes, with the aim to be compared regarding their discrimination power between ripeness stages.
 - ✓ All indexes were compared with well-known indexes such I_{AD} (index of absorbance difference). The effect of convexity in the computed images was also eliminated.



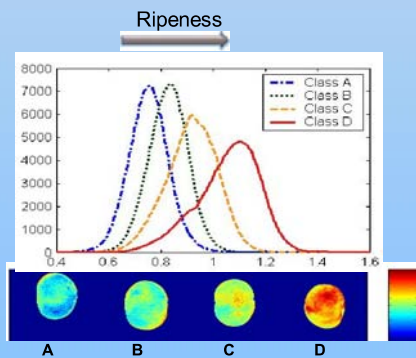
Ripening is closely related to the Chlorophyll absorption peak 680 nm

Multispectral images-based classification

Hyperspectral images

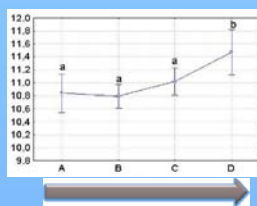
Reflectance images for each pair of fruits
a) before b) after ripening

Ranges: mean \pm STD within fruit
before and after ripening



Magness-Taylor Firmness (N)

Soluble Solids (°Brix)



✓ **Multispectral imaging** is able to **classify** peach in ripeness classes according to handling **Magness-Taylor firmness (N) (MTF) thresholds**:

✓ 95% **Class D** include fruits with MTF<35N = high susceptibility to damages (80% MTF<18N, ready to eat).

✓ 85% **Class A** include fruits with MTF>53N. Needs ripening at selling point

✓ **Classes B and C** show intermediate firmness and are appropriate for commercial handling

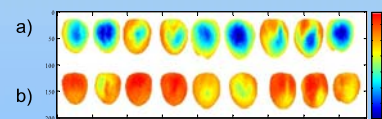
✓ **Monitoring** from harvest to selling point:

✓ Only 22% of fruits of class A at harvest evolved to classes C/D at the end of the ripening process.

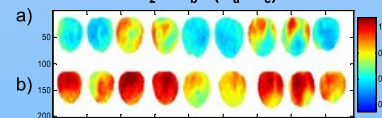
✓ 91% of samples from class B at harvest evolved till class C or D.

✓ 83% of samples from class C evolved till class D, identified with very ripe fruits.

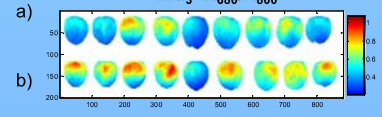
$$Ind_1 = R_a + R_c - 2R_b$$



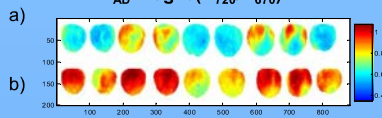
$$Ind_2 = R_b / (R_a + R_c)$$



$$Ind_3 = R_{680}/R_{800}$$



$$I_{AD} = \log_{10}(R_{720}/R_{670})$$



✓ Vertical blue and red lines (ranges) show parallel evolution.

✓ Fruit specific effect: Original maturity determines final ripeness of every single fruit.

✓ Differentiated ripening regions within fruits are observed. Some ripened regions, on the top, near the shoulders, are allocated in the same areas before and after ripening.

✓ **Ind2 presents the best performance in discriminating ripening.**

✓ Indexes that combine R800 or R720 together with R680 (as Ind3 or IAD) show lower discriminating power than Ind2 that only uses the (amplified) area of the chlorophyll band.

Conclusions

✓ Multi and hyperspectral imaging as well as equatorial optical spectral measurements, showed to be a promising tool to assess ripeness for red skin, melting flesh, early peach varieties.

✓ This work proposes and validates a classification procedure for the assessment of peach ripeness into four categories based on multispectral imaging. Image based classes were related to MT firmness as the main current handling reference.

✓ Hyperspectral image system is employed for searching the best combination of wavelengths regarding ripening sensing. Ind2 shows the highest discrimination power for all the fruits because Ind2 is a normalized index and it is focused on the shape of the chlorophyll absorption peak, at 680 nm. It can be implemented in a common spectral video camera, already installed in fruit handling lines.

✓ Multispectral image classification can be used as a potential rejection criterion for problem fruits, as too soft or too unripe, showing high potential for supporting handling decision in fresh peach industries.

Acknowledgments

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To **ISAFRUIT EU**